

# Technical Data Sheet



## Balloxy HB Light

### Product description

This is a two component polyamine cured epoxy mastic coating. It is a surface tolerant, high solids, high build product. Specially designed for areas where optimum surface preparation is not possible or required. Provides long lasting protection in environments with high corrosivity. Can be used as primer, mid coat or finish coat in atmospheric and immersed environments. Suitable for properly prepared carbon steel, galvanised steel, stainless steel, aluminium and a range of aged coating surfaces. It can be applied at sub zero surface temperatures.

### Typical use

Specially designed for maintenance and repair of dedicated water ballast tanks on vessels and offshore structures.

### Approvals and certificates

Certified in accordance with IMO Res.215(82) – PSPC Water Ballast Tanks

Additional certificates and approvals may be available on request.

### Colours

beige, green

### Product data

Property	Test/Standard	Description
<b>STANDARD GRADE</b>		
Solids by volume	ISO 3233	82 ± 2 %
Gloss level (GU 60 °)	ISO 2813	semi gloss (35-70)
Flash point	ISO 3679 Method 1	35 °C
Density	calculated	1.4 kg/l
VOC-US/Hong Kong	US EPA method 24 (tested) (CARB(SCM)2007, SCAQMD rule 1113, Hong Kong)	245 g/l
VOC-EU	IED (2010/75/EU) (theoretical)	240 g/l
VOC-China	GB/T 23985-2009 (tested)	203 g/l
VOC-Korea	Korea Clean Air Conservation Act (tested) (Max. thinning ratio included)	268 g/l
<b>WINTER GRADE</b>		
Solids by volume	ISO 3233	71 ± 2 %
Flash point	ISO 3679 Method 1	35 °C
Density	calculated	1.4 kg/l
VOC-US/Hong Kong	US EPA method 24 (tested) (CARB(SCM)2007, SCAQMD rule 1113, Hong Kong)	310 g/l
VOC-EU	IED (2010/75/EU) (theoretical)	272 g/l
VOC-China	GB/T 23985-2009 (tested)	194 g/l
VOC-Korea	Korea Clean Air Conservation Act (tested)	319 g/l

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The provided data is typical for factory produced products, subject to slight variation depending on colour.

Gloss description: According to Jotun Performance Coatings' definition.

## Film thickness per coat

### Typical recommended specification range

#### STANDARD GRADE

Dry film thickness	125 - 300	µm
Wet film thickness	150 - 365	µm
Theoretical spreading rate	6.6 - 2.7	m <sup>2</sup> /l

#### WINTER GRADE

Dry film thickness	125 - 300	µm
Wet film thickness	175 - 420	µm
Theoretical spreading rate	5.7 - 2.4	m <sup>2</sup> /l

## Surface preparation

### Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Carbon steel	St 2 (ISO 8501-1)	Sa 2½ (ISO 8501-1)
Stainless steel	Abrasive blast cleaning to achieve a surface profile using non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.	Abrasive blast cleaning to achieve a surface profile using non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.
Aluminium	Abrasive blast cleaning to achieve a surface profile using non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.	Abrasive blast cleaning to achieve a surface profile using non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.
Galvanised steel	The surface shall be clean, dry and appear with a rough and dull profile.	Sweep blast-cleaning using non-metallic abrasive leaving a clean, rough and even pattern.
Shop primed steel	Clean, dry and undamaged shop primer (ISO 12944-4 5.4)	Sa 2 (ISO 8501-1)
Coated surfaces	Clean, dry and undamaged compatible coating	Clean, dry and undamaged compatible coating

## Application

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#### Application methods

The product can be applied by

Spray:	Use airless spray.
Brush:	Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.
Roller:	May be used for small areas. Not recommended for first primer coat. Care must be taken to achieve the specified dry film thickness.

#### Product mixing ratio (by volume)

##### STANDARD GRADE

Balloxy HB Light Comp A	5 part(s)
Balloxy HB Light Comp B	1 part(s)

##### WINTER GRADE

Balloxy HB Light Comp A	3 part(s)
Balloxy HB Light Wintergrade Comp B	1 part(s)

#### Thinner/Cleaning solvent

Thinner:	Jotun Thinner No. 17
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#### Guiding data for airless spray

Nozzle tip (inch/1000):	19-23
Pressure at nozzle (minimum):	150 bar/2100 psi

## Drying and Curing time

Substrate temperature	-5 °C	0 °C	5 °C	10 °C	23 °C	40 °C
<b>STANDARD GRADE</b>						
Surface (touch) dry				8 h	4 h	2 h
Walk-on-dry				24 h	10 h	4 h
Dry to over coat, minimum				24 h	10 h	4 h
Dried/cured for immersion				7 d	2 d	1 d
Dried/cured for service				14 d	7 d	2 d
<b>WINTER GRADE</b>						
Surface (touch) dry	24 h	18 h	12 h	6 h	2.5 h	
Walk-on-dry	48 h	26 h	18 h	12 h	5 h	
Dry to over coat, minimum	48 h	26 h	18 h	12 h	5 h	
Dried/cured for immersion	10 d	9 d	7 d	3 d	1 d	
Dried/cured for service	21 d	14 d	7 d	3 d	2 d	

For maximum overcoating intervals, refer to the Application Guide (AG) for this product.

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Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for immersion: Minimum time before the coating can be permanently immersed in sea water.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

## Induction time and Pot life

<b>Paint temperature</b>	<b>23 °C</b>
<b>STANDARD GRADE</b>	
Induction time	10 min
Pot life	2 h
<b>WINTER GRADE</b>	
Induction time	10 min
Pot life	1.5 h

## Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	90 °C	-
Immersed, sea water	50 °C	60 °C

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

Note that the coating will be resistant to various immersion temperatures depending on the specific chemical and whether immersion is constant or intermittent. Heat resistance is influenced by the total coating system. If used as part of a system, ensure all coatings in the system have similar heat resistance.

## Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: inorganic zinc shop primer, epoxy, epoxy mastic  
Subsequent coat: epoxy mastic

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## Packaging (typical)

	Volume (litres)	Size of containers (litres)
Balloxy HB Light Comp A	15	20
Balloxy HB Light Comp B	3	3
Balloxy HB Light Wintergrade Comp B	5	5

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

## Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

### Shelf life at 23 °C

Balloxy HB Light Comp A	48 month(s)
Balloxy HB Light Comp B	48 month(s)
Balloxy HB Light Wintergrade Comp B	48 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

## Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

## Colour variation

When applicable, products primarily meant for use as primers or antifouling may have slight colour variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Colour and gloss retention on topcoats/finish coats may vary depending on type of colour, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

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## Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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This Technical Data Sheet supersedes those previously issued.

The Technical Data Sheet (TDS) is recommended to be read in conjunction with the Safety Data Sheet (SDS) and the Application Guide (AG) for this product. For your nearest local Jotun office, please visit our website at [www.jotun.com](http://www.jotun.com)

**IF YOU NEED ANY ASSISTANCE OR ADVICE, PLEASE CONTACT SML PAINTS – [INFO@SMLPAINTS.CO.UK](mailto:INFO@SMLPAINTS.CO.UK)**