# **Technical Data Sheet**

# **EasyGloss**

## **Product description**

This is a high quality alkyd topcoat. It has a high gloss finish with very good levelling characteristics. It has excellent gloss and colour retention. It is easy to apply. It is fast drying. It has very good hiding power.

#### **Typical use**

To be used as a topcoat for aggresive atmospheric exposure. The product is suitable for both professional and consumer application.

#### Colours

selected range of colours

## **Product data**

Property	Test/Standard	De	scription
Solids by volume	ISO 3233		39±2%
Flash point	ISO 3679 Method 1	35 °C	
Density	calculated 1 kg		1 kg/l
Region	Regulation	Test Standard	VOC Value
US	CARB(SCM)2020 / SCAQMD rule 1113	Calculated	497 g/l
Hong Kong	Air Pollution Control (VOC) Regulation	Calculated	497 g/l
EU	European Paint Directive 2004/42/CE	Calculated	497 g/l
EU IED	Industrial Emission Directive 2010/75/EU	Calculated	497 g/l
Korea	Korea Clean Air Conservation Act	Calculated	497 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

This Technical Data Sheet supersedes those previously issued.





## Film thickness per coat

#### Typical recommended specification range

Dry film thickness	30	-	50	μm
Wet film thickness	75	-	130	μm
Theoretical spreading rate	13	-	7.8	m²/l

## **Surface preparation**

Surfaces with grease, oil or other contamination, wash with recommended Jotun Yachting detergent.

### Surface preparation summary table

	Surface	Surface preparation			
Substrate	Minimum	Recommended			
Coated surfaces	Clean, dry and undamaged compatible coating	Clean, dry and undamaged compatible coating Sanding with P280-P360 is recommended for best result.			

# Application

### **Application methods**

The product can be a	pplied by
Spray:	Use air spray.
Brush:	Use a suitable brush. Care must be taken to achieve the specified dry film thickness.
Roller:	Use a suitable roller. Care must be taken to achieve the specified dry film thickness.

### **Product mixing**

Single pack

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#### **Thinner/Cleaning solvent**

Thinner:

Jotun Thinner No. 2

### Guiding data for air spray

Air assisted Spray Equipment: Gravity gun Pressure at nozzle : 2.5 bar Nozzle tip: 1.1-1.3 mm

Distance from air compressor to filters is to be at least 10 m. The product must be sprayed by professionals only.

# **Drying and Curing time**

Substrate temperature	5 °C	10 °C	23 °C	40 °C	
Surface (touch) dry	6 h	4 h	2 h	1 h	
Walk-on-dry	18 h	12 h	6 h	4 h	
Dry to over coat, minimum	32 h	24 h	14 h	10 h	

Drying and curing times are determined under controlled temperatures and relative humidity below 85%, and at the typical DFT for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

## **Product compatibility**

Previous coat: alkyd, epoxy, vinyl Subsequent coat: alkyd

# Packaging (typical)

	Volume	Size of containers		
	(litres)	(litres)		
EasyGloss	1	1		

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

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### Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

### Shelf life at 23 °C

EasyGloss

48 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

## Caution

The product is suitable for both professional and consumer application. **The product must be sprayed by professionals only.** The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

## **Colour variation**

When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Colour and gloss retention on topcoats/finish coats may vary depending on type of colour, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

## Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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